

A fuel cell having a plurality of unit cells stacked in layers, each of the unit cells including an electrolyte and a pair of electrodes, each of the unit cells having a first primary surface and a second primary surface; a plurality of separator elements interposed between the adjacent unit cells, a fuel gas channel being formed on a side of the first primary surface of each of the unit cells and an oxidant gas channel being formed on a side of the second primary surface of each of the unit cells; and manifold portions each of which penetrates the separator elements in a thickness direction and gas-tightly communicates with each of the fuel gas channel and the oxidant gas channel through holes formed in the separator elements. Each of the manifold portions including a plurality of dielectric manifold ring, a plurality of spacer members arranged with the separator elements in a stacking direction and in contact with each other, and a manifold portion fastening mechanism for generating a fastening pressure for pressing the surfaces of the spacer members against surfaces of the associated separator elements. As a result, the surfaces of the spacer members and surfaces of the separator elements are held in mechanical contact with each other by the manifold portion fastening mechanism.

**5534362**

**FUEL CELL STACK AND METHOD OF PRESSING TOGETHER THE SAME**

Okamoto Takafumi; Tanaka Manabu; Baba Ichiro; Kato Hideo; Kawagoe Norimasa Wako, JAPAN assigned to Honda Giken Kogyo Kabushiki Kaisha

A fuel cell stack having unit cells and separators, in which each unit cell comprises a solid polymer electrolyte membrane having a pair of electrode catalysts attached on both surfaces, and a pair of collectors, each made of a rigid body, being in contact with respective electrode catalysts, and each of the separators comprises a pair of pressure generating plates defining therebetween a pressure chamber to which a pressurized fluid is introduced, the pressure generating plates being deformed by the pressurized fluid and pressed against the adjacent respective collectors.

**BATTERY MATERIALS**

**5518836**

**FLEXIBLE CARBON FIBER, CARBON FIBER ELECTRODE AND SECONDARY ENERGY STORAGE DEVICES**

McCullough Francis P Lake Jackson, TX, UNITED STATES

A novel flexible carbon fiber is disclosed which has a generally non-circular or tubular cross-sectional shape, a Young's modulus of from greater than 1 MM psi (6.9 GPa) to 55 MM psi (380 GPa), and a bending strain value of from greater than 0.01 to less than 50%. The invention also resides in an electrode for a secondary energy storage device utilizing the carbon fibers of the invention and containing a non-aqueous electrolyte. The invention further resides in a secondary energy storage device comprising a water impermeable housing having at least two cells containing at least one shared bipolar electrode made of the flexible carbon fibers of the invention. Also disclosed is a pseudo bipolar electrode and terminal electrode for use in a lithium ion battery in which the fibers or a portion of the carbon fibers are coated with an ion active lithium salt of a metal oxide. Also disclosed is a novel battery stack and a method of manufacture of the secondary energy storage device.

**5518975**

**SOLID ELECTROLYTE CERAMIC**

Van Zyl Arnold; Ray Sikha Ulm, GERMANY assigned to Programme 3 Patent Holdings

A method of making a beta-alumina compound which is a polyaluminate of the general formula  $MyO \cdot xAl_2O_3$  in which M is a metal selected from monovalent metals and divalent metals,  $y=2$  when M is a monovalent metal,  $y=1$  when M is a divalent metal and  $x=4-12$  comprises forming a green precursor of the  $\beta$ -alumina compound by mixing together particulate aluminium metal and a reagent compound comprising an oxide of the metal M or a precursor thereof. The mixture is heated to  $800^\circ-1150^\circ\text{C}$  in an oxidizing environment to cause oxidation of at least part of the aluminium. Further heating then takes place to  $1150^\circ-1350^\circ\text{C}$  in said